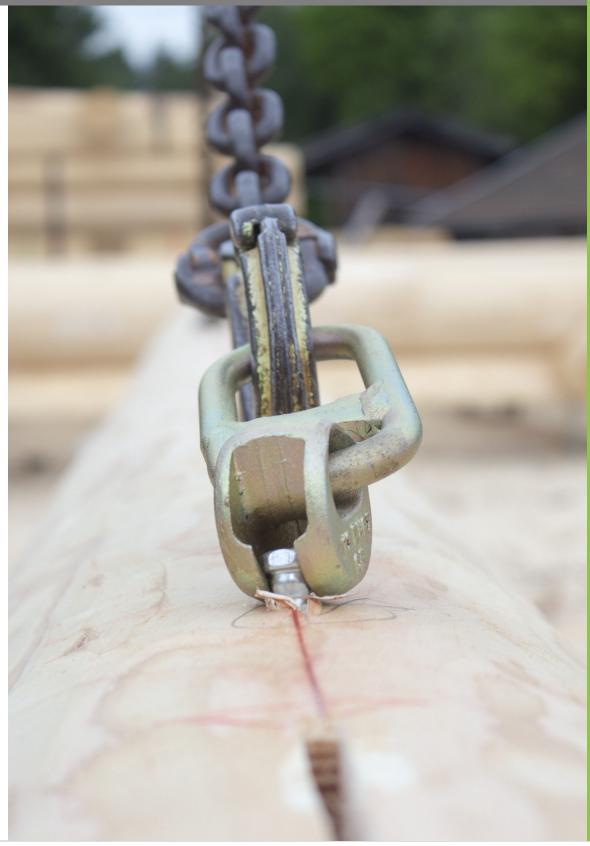
# **The Transport Anchor**

# MyTiCon Timber Connectors

# Material Handling System - Fast, Easy, Efficient



WOOD you like to CONNECT?

CONTACT US ales@my-ti-con.com

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Install 1/2" x 6" anchor bolt



**Engage transport anchor** 



Lift log



Leave anchor bolt 5/8" proud



**Engage lifting chains** 

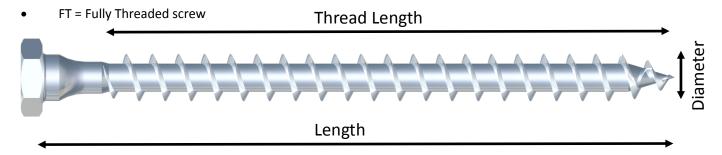
## **ADVANTAGES:**

- 1. No slings required around log
- 2. Log can be set in place easily
- 3. Quick engage and release of anchor
- 4. Faster Install = Reduced crane time!
- 5. No tong marks on log

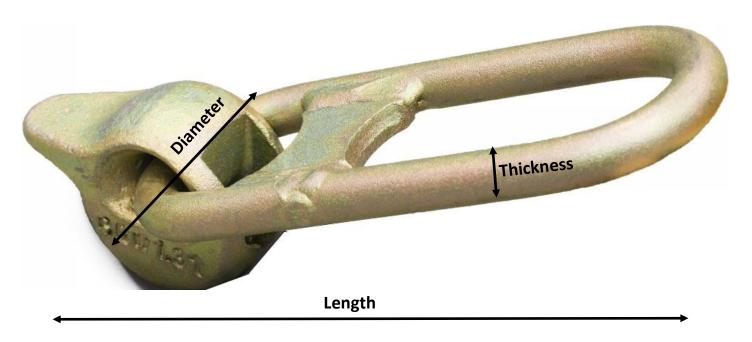


Screw type	Diameter [inch]	Length [inch]	Thread length [inch]	Box quantity [pc]
комві рт	1/2	4 3/4	3 1/8	50
KOMBI FT	1/2	6 1/4	5 3/4	50

• PT = Partially Threaded screw



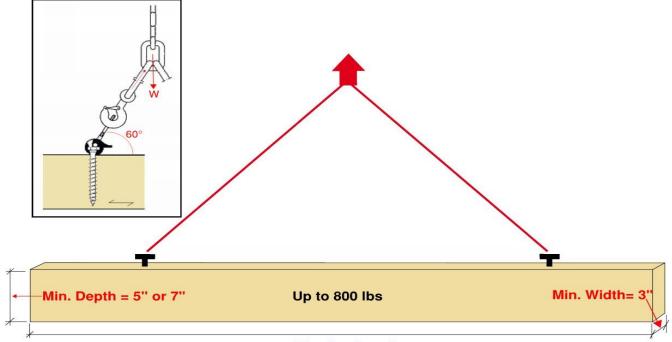
Туре	Diameter [inch]	Length [inch]	Thickness [inch]	Box quantity [pc]
Transport	2	8	1/2	2



# **The Transport Anchor**

## **Material Handling System**





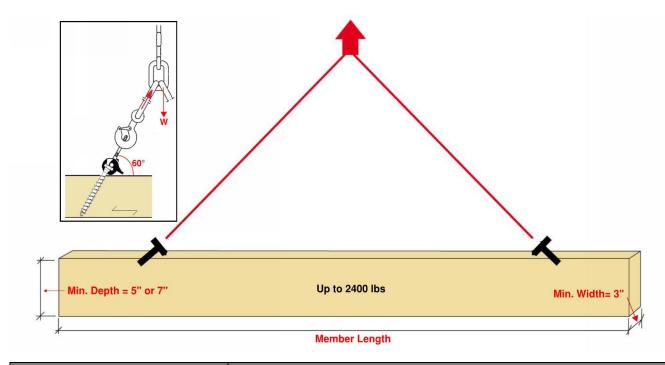
#### **Member Length**

System Combinations	CASE #1: SCREW INSERTED AT 90°		
Timber Species (Green Service Conditions*)	Maximum Lifting Capacity [lbs] (using 2 lifting points)		
	D.Fir-L	S-P-F	WRC
Transport Anchor plus 1/2" x 4 3/4" KOMBI PT screw	500	350	300
Transport Anchor plus 1/2" x 6 1/4" KOMBI FT screw	800	600	500

- 1. Reference Design values have been developed in accordance with NDS-2012 : 11.3,12.4 and Evaluation Report ICC ESR-3178 & ESR-3179 and shall be checked by a qualified designer \* refers to wood moisture content  $\phi$  > 19%
- 2. WRC = Western Red Cedar (Northern species)
- 3. Screw must never be installed into checks or cracks! Screws shall only be used once!
- 4. Load table does not apply for end-grain applications
- 5. Rigging equipment and lifting slings have to be designed and checked accordingly





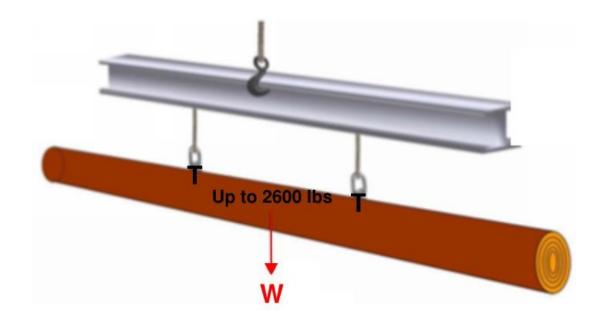


System Combinations	CASE #2: SCREW INSERTED AT 60°		
Timber Species (Green Service Conditions*)	Maximum Lifting Capacity [lbs] (using 2 lifting points)		
	D.Fir-L	S-P-F	WRC
Transport Anchor plus 1/2" x 4 3/4" KOMBI PT screw	650	600	400
Transport Anchor plus 1/2" x 6 1/4" KOMBI FT screw	2000	1400	1200

- 1. Reference Design values have been developed in accordance with NDS-2012 : 11.3,12.4 and Evaluation Report ICC ESR-3178 & ESR-3179 and shall be checked by a qualified designer \* refers to wood moisture content  $\phi$  > 19%
- 2. WRC = Western Red Cedar (Northern species)
- 3. Screw must never be installed into checks or cracks! Screws shall only be used once!
- 4. Load table does not apply for end-grain applications
- 5. Rigging equipment and lifting slings have to be designed and checked accordingly







System Combinations	CASE #3: SCREW INSERTED AT 90° LIFTED W/ SPREADER BEAM		
Timber Species (Green Service Conditions*)	Maximum Lifting Capacity [lbs] (using 2 lifting points)		
	D.Fir-L	S-P-F	WRC
Transport Anchor plus 1/2" x 4 3/4" KOMBI PT screw	1300	800	600
Transport Anchor plus 1/2" x 6 1/4" KOMBI FT screw	2600	1800	1500

- 1. Reference Design values have been developed in accordance with NDS-2012 : 11.3,12.4 and Evaluation Report ICC ESR-3178 & ESR-3179 and shall be checked by a qualified designer \* refers to wood moisture content  $\phi$  > 19%
- 2. WRC = Western Red Cedar (Northern species)
- 3. Screw must never be installed into checks or cracks! Screws shall only be used once!
- 4. Load table does not apply for end-grain applications
- 5. Rigging equipment and lifting slings have to be designed and checked accordingly



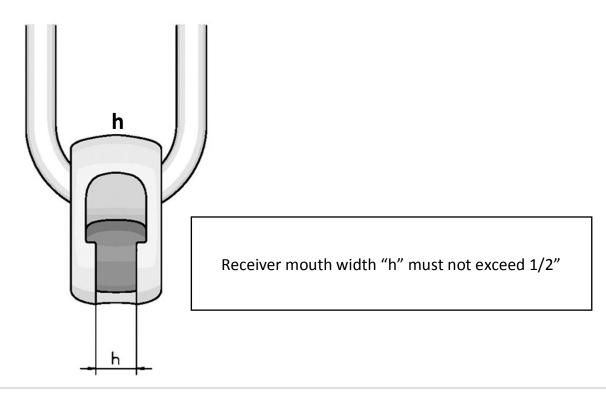


#### Wear and Tear on the Transport Anchor system

Any lifting system will experience wear and tear in service. Frequent inspection is key to safe working and lifting procedures. A few simple steps need to be followed when inspecting the Transport Anchor system.

#### *Inspection requirements:*

- The transport anchor is to be examined by a trained, professional safety expert
  with at least one inspection per year. Under daily use one inspection after each shift is suggested.
  - The inspector must look for damage and wear on the device. If damage is found the device must not be used.
- The receiver mouth width "h" must not exceed 1/2" (13mm). Whenever the width is h > 1/2" (13mm) the system must not be used.
- Repairs or modifications on the transport anchor system of any kind particularly welding - are not permitted!
- For safety, the screws may only be used once.





<b>DESIGN</b> EXAMPLE OF TRANSPORT ANCHOR				
Conditions of Use :	Screws inserted at 90° relative to lifted member grain direction; 2 lifting points  System combination of (2): 1/2" x 6 1/4" Kombi FT + Transport Anchor			
Reference Withdrawal Capacity (W'):	Obtained from testing according to ICC ES AC233 modified to meet requirements of wet service conditions in timber lifting systems  W = @ 90° (Assume wood species = D.Fir) = 312 lb/in			
Relevant Parameters and Applicable Adjustment Factors:  WMAX	Following NDS-2012: 11.3 $n_f = 2 \text{ (number of fasteners)}$ $d = \text{outside screw diameter (mm)} = 0.472" \text{ (1/2" nom.)}$ $l_{ef} = \text{effective embedment length of screw (thread length—tip length(=d)) (in)}$ $= 5.71" - 0.472" = 5.24"$ $W' = W \cdot C_D \cdot C_M \cdot C_t \cdot C_{eg} \cdot C_{tn} \cdot C_{Dynamic}$ $Adjustment Factors:$ $C_D = \text{load duration factor} = 1.6 \text{ (10 mins)}; \text{ (Table 2.3.2)}$ $C_M = \text{Wet in-service conditions} = 0.7 \text{ (>19\%)}; \text{ (Table 11.3.3)}$ $C_t = \text{Temperature factor} = 1.0; \text{ (Table 11.3.4)}$ $C_{eg} = \text{End-Grain factor} = N/A = 1.0 \text{ (12.2.2)}$ $C_{tn} = \text{Toe-nail factor} = N/A = 1.0 \text{ (12.2.2)}$ $C_{Dynamic} = \text{Adjustment factor for dynamic loading} = 1/1.4 = 0.71; \text{ (EC5)}$			
Calculation Effective Withdrawal Capacity:  Calculation of Maximum Permissible Lifting Capacity (W):	$W = 312 \text{ (lb/in)} \cdot \text{ l}_{ef} = 312 \cdot 5.24'' = 1,635 \text{ (lbs per screw)}$ $W' = W \cdot C_D \cdot C_M \cdot C_t \cdot C_{eg} \cdot C_{tn} \cdot C_{Dynamic} = 1,635 \cdot 1.6 \cdot 0.7 \cdot 1.0 \cdot 1.0 \cdot 1.0 \cdot 0.71 =$ $W' = 1,300 \text{ (lbs)} \cdot n_f = 1,300 \cdot 2 = 2,600 \text{ (lbs per pair of screws)}$ $Allowable \text{ Tensile Resistance of Screws} = 3,430 \text{ (lbs)} \cdot 2 = 6,860 \text{ (lbs)}$ $Max. \text{ rated resistance for transport anchor} = 3.040 \text{ (lbs)} \cdot 2 = 6,080 \text{ (lbs)}$ $Max. \text{ Capacity of screws is min (6080, 6860, W')} = 2600 \text{ (lbs)}$ $Max \text{ Lifting Capacity } W_{max} = W' \text{ (at 90°)}$ $W_{max} = 2600 \text{ (lbs per pair with spreader beam)}$			